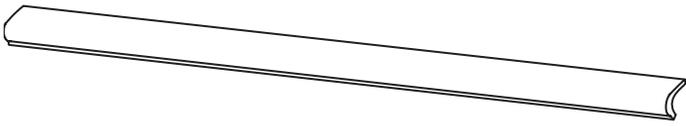
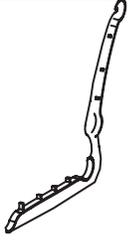
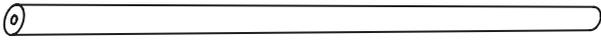
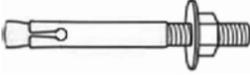




Components

REF	Illustration	Description	QTY
A		Waterfall-edge recycled plastic slabs	4
		Straight-edge recycled plastic slabs	5
B		Seat supports	2
C		Supporting brackets	2
D		Supporting rods	2
E		10-1.50mm x 75mm bolts washers	4 4
F		5-2.00mm x 25mm bolts	18
G		Wedge Anchors	4



Tools Required

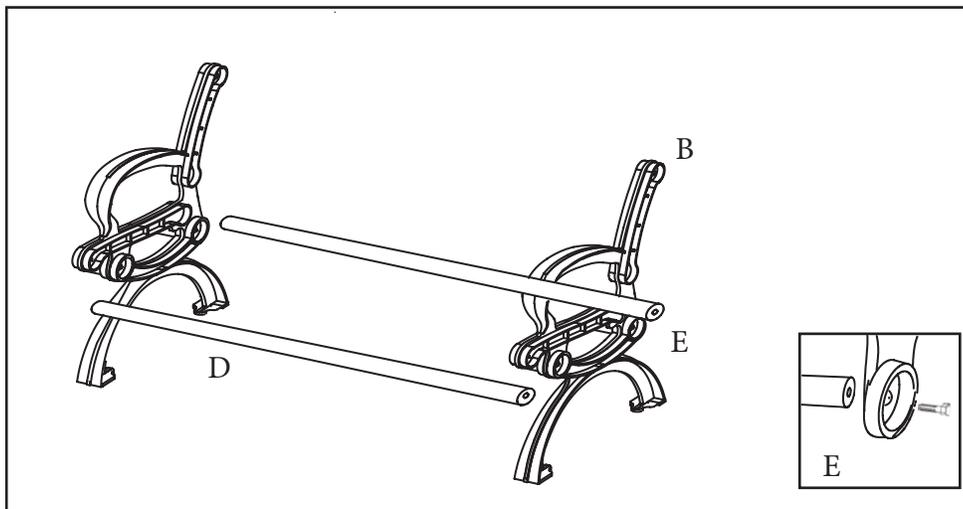
Long arm hex key, wrench, and linesman plier.

Recommendations

* To protect the powdercoating finish during assembly, please place unwrapped powdercoated parts on non-marring surface. Please do not place parts on cement or other hard surface. If damage on finish occurs, please use touch-up paint to avoid rust in future.

* Insert screws and install hex nuts with washers and tighten carefully to avoid damaging finish.

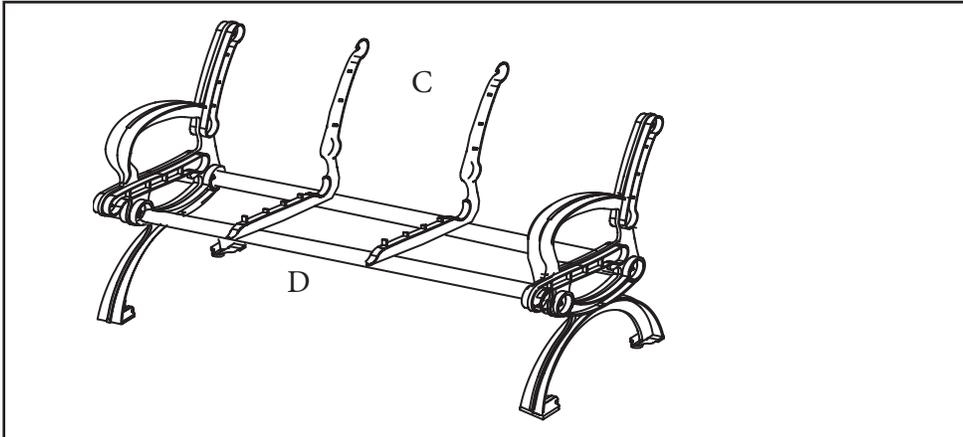
Assembly



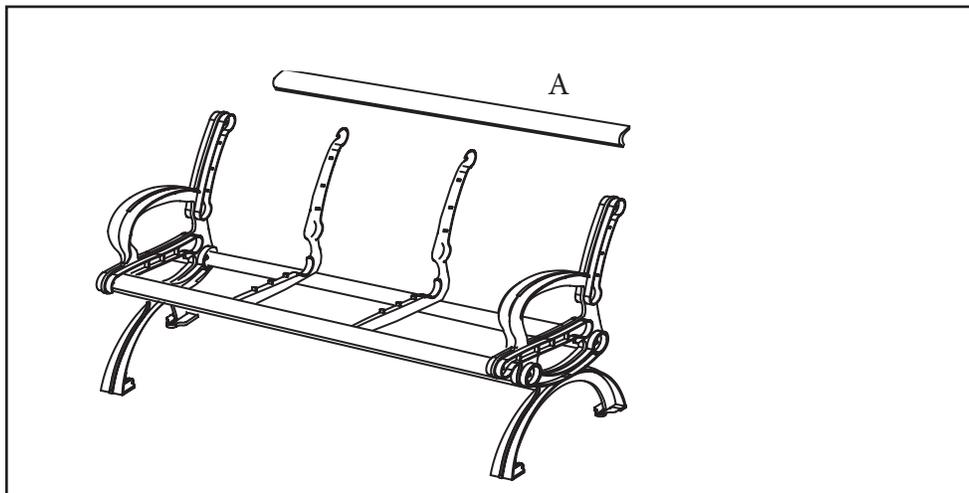
1. Assemble the supporting rods (D) and the seat/armrest frames (B) with four larger bolts and washers (E). Insert bolts (E) loosely.



Assembly

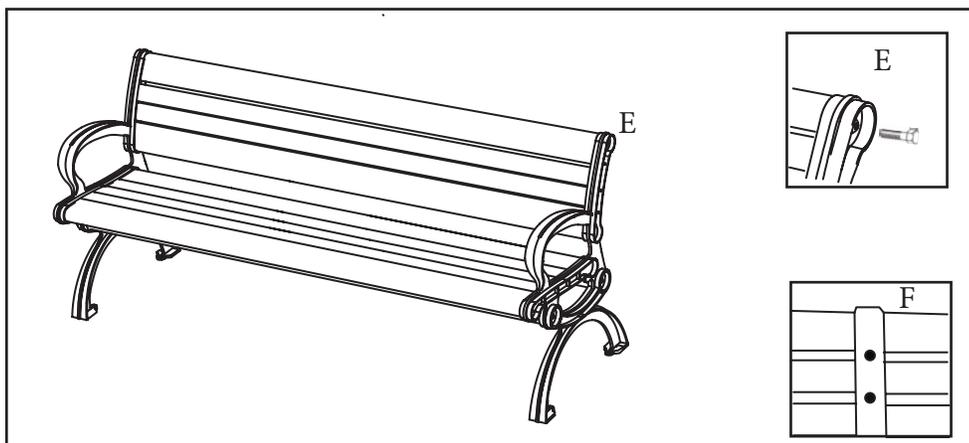


2. Equally space the two seat/backrest supporting brackets (C) onto the supporting rods (D).



3. Sliding recycled plastic slabs into place. Seating has five slabs backrest has four slabs. Use the waterfall-edge recycled plastic slabs for the edges (A) and straight-edge slabs (B) between C.

4. Tightening the bolts on the bench frame to hold all nine recycled plastic slabs (A) in position.



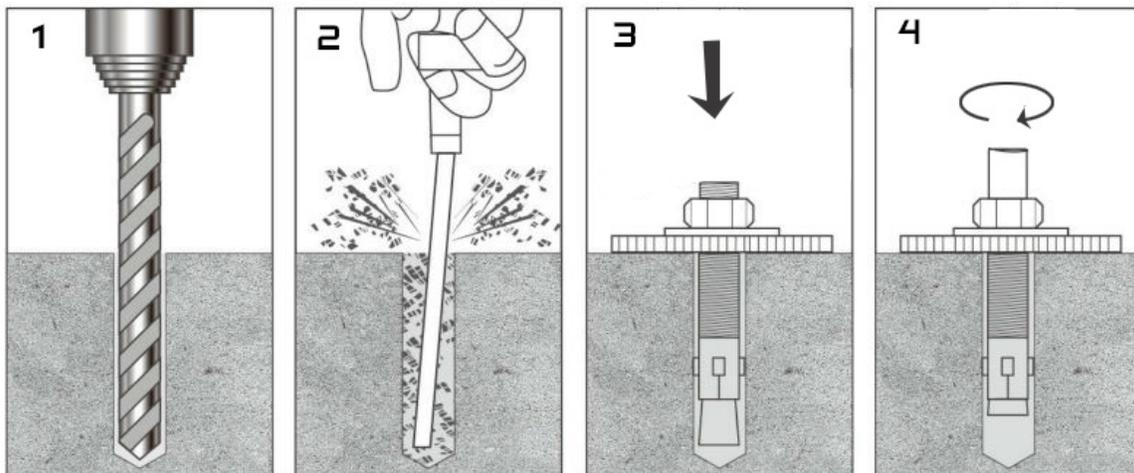
5. Put larger bolts (E) into the holes in the top of the back bases. Also, into the holes in end of seat bases.

6. Fastening all small bolts (F) into back of the slabs and on bottom side of bench.



Instruction for Surface Installation

1. Drill the proper size and depth hole.
That the holes are too large can usually be detected earliest when the wedge anchors moves forward by more than a fraction of an inch (1/4" max) during tightening.
2. Clean all the dust out of the hole with a blower or similar tool.
3. Hammer the expansion bolt into the hole.
Gently tap the wedge anchors until it is at the bottom of the drilled hole.
Two or three solid blows to compact the lead.
4. Tighten the nuts firmly.
Make sure the nut has not been over tightened; otherwise you can cause unnecessary stress on the wedge anchors and cause it to break.



* CB-820 can be installed surface mounting or free standing.